

MY-30A Universal Cutter Grinder with Standard Accessories, 110v, 60hz

Features

- It is the finest, top-of-the-line, and most complete sharpener available at a surprisingly low cost!
- For grinding HSS and solid carbide end mills, drills, tool bits as well as engraving cutters of various shapes, angles and diameters.
- There is a fine feed adjustable on the grinding spindle.
- Available for 1/16”-1” R8 collet.
 - This universal cutter grinder can grind the drills size from 3mm-18mm (1/8" - 11/16").
 - can grinding end mills size from 2-25mm
 - can grind the lathe turning tools size from 20X20 mm

Technical Data	
Max. Collet Capacity	Φ1"
Max. Grinding Dia.	Φ 4"
Taper Angle	0°-180°
Relief Angle	0°-45°
Negative Angle	0°-26°
Grinding Spindle	5200r.p.m.
Cup Grinding Wheel	4"x2"x3/4"
Motor Volt	110V/60Hz
Net Weight	45kgs

Standard Accessories (1)	
Wheel dresser with diamond	1pc
R8 collet 1/2", 1/4", 1/8", 3/8", 5/16"	5pcs
Drive belt	1pc
Lamp	1pc
Tools	1pc
Magnifier(5x)	1pc
Operating information	1pc

Standard Accessories (2)
Twist Drill Grinding Attachment (1pc)

End Mill Grinding Attachment (1pc)

Lathe Tool Grinding Attachment (1pc)


Technical Note:

- For grinding HSS and carbide engraving cutter as well as single lip or multiple lip cutters of various shapes such as radius cutters or negative taper angle of cutters

- The universal index head is provided at 24 positions so that any particular angle of shape can be obtained, free 3600 or 100 rotation is allowed for grinding End Mills, Twist Drill, and Lathe Tools. Only to replace the attachment to the index head without any complex setup.

Extra Accessories	
Item	Description
2301-1007-1	Diamond grinding wheel #320
2301-1007-2	Diamond grinding wheel #600
2301-1007-3	Regular grinding wheel PA80#
2301-1007-4	Belt
2301-1007-5	MY30A end mills grinding accessories
2301-1007-6	MY30A lathe tool grinding accessories
2301-1007-7	MY30A Drills grinding accessories



P1. uprooted limit screws can be turned around 360 degrees rotating turret, convenient grinding mill cutting edge. ♡



P2 .Chuck R8 with the original turret milling toolholder clamping Department of grinding knife cutting edge can be transferred to the location exhausted grinding tool turned around 45 degrees or 90 degrees the other teeth grinding



P3-----♡



P4-- ♡



P5 take off the original cut set♡



P6-----mill grinding attachment stand♡



P7 -----install drill grinding attachment ♡



P8 ----- have mill approach to grinding wheel vertical♡



P9----use fixed-pin close to blade slot



P10 ----use fixed-pin close to blade slot



P11-----use fixed-pin close to blade slot



P12---- -use fixed-pin close to blade slot



P13-----lock the handle tightly



P14-----adjust slide slot



P15-grinding can be rotate



P16 -grinding cutter slowly

Video on how to use the cutter grinder:

youtu.be/5CC1Gb9z5pY

youtu.be/FdMOidNt38I